

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878 Issue date: 9/18/2019 Revision date: 6/4/2024 Version: 1.1

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture

Trade name : KORTHO INK KS-1 BLACK UFI : KPKE-170M-Y000-H9P5

Product code : 083265
Product group : Trade product

Other means of identification : 083265 - Kortho Inkt KS-1 Black 1 L

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category : Industrial use, Professional use

Use of the substance/mixture : Ink

Title	Life cycle stage	Use descriptors
Kortho Inkt KS-1 Black, 1 L	Industrial, Professional	SU7, PC18, PROC0

Full text of use descriptors: see section 16

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Distributor

Korthofah B.V. Lageweg 39 2222 AG Katwijk ZH The Netherlands T +31 714 060 480

export@kortho.nl, https://www.kortho.com

1.4. Emergency telephone number

Country/Area	Organisation/Company	Address	Emergency number	Comment
United Kingdom	National Poisons Information Service (Birmingham Centre) City Hospital	Dudley Road B18 7QH Birmingham	0344 892 0111	Only for healthcare professionals

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Flammable liquids, Category 2

Serious eye damage/eye irritation, Category 1

Reproductive toxicity, Category 2

H361

Specific target organ toxicity – Single exposure, Category 3,

H335

Respiratory tract irritation

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

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2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)









GHS02

GHS05

GHS07

GHS08

Signal word (CLP) : Danger

Contains : 4-hydroxy-4-methylpentan-2-one; propan-1-ol Hazard statements (CLP) : H225 - Highly flammable liquid and vapour.
H318 - Causes serious eye damage.

H335 - May cause respiratory irritation.

H361 - Suspected of damaging the unborn child. (if swallowed).

Precautionary statements (CLP) : P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.

No smoking.

P261 - Avoid breathing vapours.

P280 - Wear protective clothing, eye protection, face protection.

P305+P351+P338+P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call Call a

POISON CENTER or doctor/physician..

P403+P235 - Store in a well-ventilated place. Keep cool.

EUH-statements : EUH066 - Repeated exposure may cause skin dryness or cracking.

2.3. Other hazards

Other hazards which do not result in classification : Contains: Nitrocellulose. In use, may form flammable/explosive vapour-air mixture.

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII
This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

Contains no PBT and/or vPvB substances ≥ 0.1% assessed in accordance with REACH Annex XIII

Component	
Substance(s) not meeting the PBT criteria of REACH regulation, in accordance with Annex XIII	ethyl acetate (141-78-6), propan-1-ol (71-23-8)
Substance(s) not meeting the vPvB criteria of REACH regulation, in accordance with Annex XIII	propan-1-ol (71-23-8)

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Product name	Product identifier	% w/w (% w/w)	Classification according to Regulation (EC) No. 1272/2008 [CLP]
4-hydroxy-4-methylpentan-2-one substance with national workplace exposure limit(s) (GB)	CAS-No.: 123-42-2 EC-No.: 204-626-7 EC Index-No.: 603-016-00-1 REACH-no: 01-2119473975- 21	50 – 75	Flam. Liq. 3, H226 Eye Irrit. 2, H319 Repr. 2, H361 STOT SE 3, H335

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Product name	Product identifier	% w/w (% w/w)	Classification according to Regulation (EC) No. 1272/2008 [CLP]
ethanol; ethyl alcohol substance with national workplace exposure limit(s) (GB)	CAS-No.: 64-17-5 EC-No.: 200-578-6 REACH-no: 01-2119457610- 43	10 – 20	Flam. Liq. 2, H225 Eye Irrit. 2, H319
propan-1-ol substance with national workplace exposure limit(s) (GB)	CAS-No.: 71-23-8 EC-No.: 200-746-9 EC Index-No.: 603-003-00-0 REACH-no: 01-2119486761-	5 – 10	Flam. Liq. 2, H225 Eye Dam. 1, H318 STOT SE 3, H336
1-Ethoxypropan-2-ol	CAS-No.: 1569-02-4 EC-No.: 216-374-5 EC Index-No.: 603-177-00-8 REACH-no: 01-2119462792- 32	5 – 10	Flam. Liq. 3, H226 Eye Irrit. 2, H319 STOT SE 3, H336
ethyl acetate substance with national workplace exposure limit(s) (GB)	CAS-No.: 141-78-6 EC-No.: 205-500-4 EC Index-No.: 607-022-00-5 REACH-no: 01-2119475103-	1 – 5	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336
n-butyl acetate substance with national workplace exposure limit(s) (GB); substance with a Community workplace exposure limit	CAS-No.: 123-86-4 EC-No.: 204-658-1 EC Index-No.: 607-025-00-1 REACH-no: 01-2119485493-	1 – 5	Flam. Liq. 3, H226 STOT SE 3, H336
Di-"isononyl" phthalate substance with national workplace exposure limit(s) (GB)	CAS-No.: 28553-12-0 EC-No.: 249-079-5 REACH-no: 01-2119430798- 28	1 – 5	Not classified

Specific concentration limits:				
Product name	Product identifier	Specific concentration limits (% w/w (% w/w))		
4-hydroxy-4-methylpentan-2-one	CAS-No.: 123-42-2 EC-No.: 204-626-7 EC Index-No.: 603-016-00-1 REACH-no: 01-2119473975- 21	(10 ≤ C ≤ 100) Eye Irrit. 2, H319		
ethanol; ethyl alcohol	CAS-No.: 64-17-5 EC-No.: 200-578-6 REACH-no: 01-2119457610- 43	(50 ≤ C < 100) Eye Irrit. 2, H319		

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : Never give anything by mouth to an unconscious person. IF exposed or concerned: Get

medical advice/attention.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Call a POISON

CENTER/doctor if you feel unwell.

First-aid measures after skin contact : Rinse skin with water/shower. Take off immediately all contaminated clothing. Repeated

exposure may cause skin dryness or cracking.

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First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy

to do. Continue rinsing. Immediately call a POISON CENTER/doctor.

First-aid measures after ingestion : Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects : Suspected of damaging the unborn child. (if swallowed).

Symptoms/effects after inhalation : May cause respiratory irritation. Symptoms/effects after eye contact : Causes serious eye damage.

4.3. Indication of any immediate medical attention and special treatment needed

When in doubt or if symptoms are observed, get medical advice.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Alcohol resistant foam. Dry powder. Carbon dioxide. Water spray. Sand.

Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Fire hazard : Highly flammable liquid and vapour. The vapours are denser than air and may travel along

the ground. Distance ignition possible.

Explosion hazard : May form flammable/explosive vapour-air mixture.

Hazardous decomposition products in case of fire : Carbon dioxide. Carbon monoxide. Nitrogen oxides (NOx).

5.3. Advice for firefighters

Firefighting instructions : Use water spray or fog for cooling exposed containers. Exercise caution when fighting any

chemical fire. Prevent fire fighting water from entering the environment.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

Draag onafhankelijk ademhalingsapparaat.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Remove ignition sources. Use special care to avoid static electric charges. No open flames.

No smoking.

6.1.1. For non-emergency personnel

Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Use self-contained breathing apparatus and chemically protective clothing.

Emergency procedures : Ventilate area.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible.

Collect spillage. Store away from other materials.

6.4. Reference to other sections

See Section 8. Exposure controls and personal protection. Concerning disposal elimination after cleaning, see section 13.

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SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed Precautions for safe handling

- : Handle empty containers with care because residual vapours are flammable.
- Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapour. No open flames. No smoking. Use only non-sparking tools. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing vapours.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures

: Proper grounding procedures to avoid static electricity should be followed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment.

Storage conditions

: Keep only in the original container in a cool well ventilated place. Keep in fireproof place.

Keep container tightly closed.

Incompatible products Incompatible materials

Strong bases. Strong acids. Oxidizing agent.Sources of ignition. Direct sunlight. Heat sources.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

4-hydroxy-4-methylpentan-2-one (123-42-2)				
United Kingdom - Occupational Exposure Limits				
Local name	4-Hydroxy-4-methylpentan-2-one			
WEL TWA (OEL TWA)	241 mg/m³			
	50 ppm			
WEL STEL (OEL STEL)	362 mg/m³			
	75 ppm			
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE			
Di-"isononyl" phthalate (28553-12-0)				
United Kingdom - Occupational Exposure Limits				
Local name	ne Diisononyl phthalate			
WEL TWA (OEL TWA)	5 mg/m³			
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE			
n-butyl acetate (123-86-4)	n-butyl acetate (123-86-4)			
EU - Indicative Occupational Exposure Limit (IOEL)				
Local name	n-Butyl acetate			
IOEL TWA	241 mg/m³			
	50 ppm			
IOEL STEL	723 mg/m³			
	150 ppm			

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n-butyl acetate (123-86-4)				
Regulatory reference	COMMISSION DIRECTIVE (EU) 2019/1831			
United Kingdom - Occupational Exposure Limits				
Local name	Butyl acetate			
WEL TWA (OEL TWA)	724 mg/m³			
	150 ppm			
WEL STEL (OEL STEL)	966 mg/m³			
	200 ppm			
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE			
ethanol; ethyl alcohol (64-17-5)				
United Kingdom - Occupational Exposure Limits				
Local name	Ethanol			
WEL TWA (OEL TWA)	1920 mg/m³			
	1000 ppm			
WEL STEL (OEL STEL)	5760 mg/m³ (calculated)			
	3000 ppm (calculated)			
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE			
ethyl acetate (141-78-6)				
United Kingdom - Occupational Exposure Limits				
Local name	Ethyl acetate			
WEL TWA (OEL TWA)	734 mg/m³			
	200 ppm			
WEL STEL (OEL STEL)	1468 mg/m³			
	400 ppm			
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE			
propan-1-ol (71-23-8)				
United Kingdom - Occupational Exposure Limits				
Local name	Propan-1-ol			
WEL TWA (OEL TWA)	500 mg/m³			
	200 ppm			
WEL STEL (OEL STEL)	625 mg/m³			
	250 ppm			
Remark	Sk (Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity)			
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE			

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

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8.1.4. DNEL and PNEC

4-hydroxy-4-methylpentan-2-one (123-42-2)				
DNEL/DMEL (Workers)				
Acute - local effects, inhalation	240 mg/m³			
Long-term - systemic effects, dermal	9.4 mg/kg bodyweight/day			
Long-term - systemic effects, inhalation	66.4 mg/m³			
Long-term - local effects, inhalation	66.4 mg/m³			
DNEL/DMEL (General population)				
Acute - local effects, inhalation	120 mg/m³			
Long-term - systemic effects,oral	3.4 mg/kg bodyweight/day			
Long-term - systemic effects, inhalation	11.8 mg/m³			
Long-term - systemic effects, dermal	3.4 mg/kg bodyweight/day			
Long-term - local effects, inhalation	11.8 mg/m³			
PNEC (Water)				
PNEC aqua (freshwater)	2 mg/l			
PNEC aqua (marine water)	0.2 mg/l			
PNEC aqua (intermittent, freshwater)	1 mg/l			
PNEC (Sediment)				
PNEC sediment (freshwater)	9.06 mg/kg dwt			
PNEC sediment (marine water)	0.91 mg/kg dwt			
PNEC (Soil)				
PNEC soil	0.63 mg/kg dwt			
PNEC (STP)				
PNEC sewage treatment plant	10 mg/l			

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

No additional information available

8.2.2. Personal protection equipment

Personal protective equipment:

Avoid all unnecessary exposure. Gloves. Protective clothing. Safety glasses.

Personal protective equipment symbol(s):







8.2.2.1. Eye and face protection

Eye protection:

Wear eye glasses with side protection according to EN 166.

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Eye protection				
Type Field of application Characteristics Standard				
Safety glasses	Droplet	With side shields	EN 166	

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

Skin and body protection	
Туре	Standard
Overall, Lab coat	EN 1149-1

Hand protection:

Wear suitable gloves resistant to chemical penetration. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. The protective gloves to be used must comply with the specifications of the regulation 2016/425 and the resultant standard ISO 374-1

Hand protection					
Type Material Permeation Thickness (mm) Penetration Standard					Standard
Reusable gloves	Butyl rubber	3 (> 60 minutes)	> 0.4		EN ISO 374

8.2.2.3. Respiratory protection

Respiratory protection:

Not necessary with sufficient ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. An approved organic vapour respirator/supplied air or self-contained breathing apparatus must be used when vapour concentration exceeds applicable exposure limits

Respiratory protection			
Device	Filter type	Condition	Standard
	Type A - High-boiling (>65 °C) organic compounds	If conc. in air > exposure limit	EN 14387

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Other information:

Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid
Colour : Black.
Odour
Odour threshold : Not available
Melting point : Not available
Freezing point : Not available
Boiling point : > 64.7 °C

Flammability : Highly flammable liquid and vapour.

Auto-ignition temperature : 287 °C

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Decomposition temperature : Not available pH : Not available Viscosity, kinematic : Not available : Not available

Viscosity, dynamic : 15 – 30 Seconds DinCup4
Solubility : Poorly soluble in water.

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Highly flammable liquid and vapour. May form flammable/explosive vapour-air mixture.

10.3. Possibility of hazardous reactions

Not established.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures. Open flame.

10.5. Incompatible materials

Strong acids. Strong bases. Oxidizer.

10.6. Hazardous decomposition products

Carbon monoxide. Carbon dioxide. May release flammable gases. fume.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

4-hydroxy-4-methylpentan-2-one (123-42-2)	
LD50 oral rat	3002 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity), 95% CL: 2738 - 3290
LD50 dermal rat	> 1875 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity)
ATE oral	3002 mg/kg bodyweight

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D. W	
Di-"isononyl" phthalate (28553-12-0)	
LD50 oral rat	10000 mg/kg
LD50 dermal rabbit	3160 mg/kg
LC50 Inhalation - Rat	4.4 mg/l/4h
n-butyl acetate (123-86-4)	
LD50 oral rat	10760 mg/kg bodyweight
LD50 dermal rabbit	16 ml/kg
LC50 Inhalation - Rat	740 – 71500 mg/m³
LC50 Inhalation - Rat [ppm]	1087 – 1109 ppm
ethanol; ethyl alcohol (64-17-5)	
LD50 oral rat	1187 – 15010 mg/kg bodyweight Guideline: OECD Guideline 401 (Acute Oral Toxicity), 95% CL: 9720 - 11380
LD50 oral	8300 mg/kg bodyweight Animal: mouse
LD50 dermal rabbit	> 20000 mg/kg (Symptoms: Redness, pain)
LD50 dermal	15800 mg/kg bodyweight
LC50 Inhalation - Rat	124.7 mg/l/4h (Symptoms include headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases, loss of consciousness)
ATE vapours	124.7 mg/l/4h
ATE dust/mist	124.7 mg/l/4h
ethyl acetate (141-78-6)	
LD50 oral rat	11.3 ml/kg
LD50 oral	4934 mg/kg bodyweight Animal: rabbit, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LD50 dermal rabbit	> 20000 mg/kg bodyweight Animal: rabbit, Animal sex: male
LC50 Inhalation - Rat [ppm]	6000 ppm/4h
ATE dust/mist	57700 mg/l/4h
propan-1-ol (71-23-8)	
LD50 oral rat	8000 mg/kg bodyweight
LD50 dermal rabbit	4032 mg/kg bodyweight Animal: rabbit, Animal sex: male, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), 95% CL: 2720 - 5968
ATE oral	8000 mg/kg bodyweight
ATE dermal	4032 mg/kg bodyweight
1-Ethoxypropan-2-ol (1569-02-4)	
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: EU Method B.3 (Acute Toxicity (Dermal))
LC50 Inhalation - Rat	> 9.59 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Guideline: EU Method B.2 (Acute Toxicity (Inhalation))
Skin corrosion/irritation : Additional information :	Not classified Repeated exposure may cause skin dryness or cracking
n-butyl acetate (123-86-4)	
рН	6.2 Temp.: 20 °C Concentration: 5,3 g/L
Serious eye damage/irritation :	Causes serious eye damage.

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n-butyl acetate (123-86-4)	
рН	6.2 Temp.: 20 °C Concentration: 5,3 g/L
Respiratory or skin sensitisation Additional information	Not classified Based on available data, the classification criteria are not met
Germ cell mutagenicity Additional information	 Not classified Based on available data, the classification criteria are not met
Carcinogenicity Additional information	Not classifiedBased on available data, the classification criteria are not met
ethanol; ethyl alcohol (64-17-5)	
IARC group	1 - Carcinogenic to humans
Di-"isononyl" phthalate (28553-12-0)	
NOAEL (chronic, oral, animal/male, 2 years)	88.3 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: EPA OTS 798.3300 (Carcinogenicity), Remarks on results: other:Effect type: toxicity (migrated information)
NOAEL (chronic, oral, animal/female, 2 years)	108.6 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: EPA OTS 798.3300 (Carcinogenicity), Remarks on results: other:Effect type: toxicity (migrated information)
Reproductive toxicity	: Suspected of damaging the unborn child. (if swallowed).
4-hydroxy-4-methylpentan-2-one (123-42-2)	
NOAEL (animal/male, F0/P)	300 mg/kg bodyweight rabbit
NOAEL (animal/male, F1)	100 mg/kg bodyweight rabbit
Di-"isononyl" phthalate (28553-12-0)	
NOAEL (animal/female, F1)	200 – 260 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: other:EC Dangerous Substances Directive (67/548/EEC), Annex V, Part B; 1987, Guideline: EPA OTS 798.4700 (Reproduction and Fertility Effects)
ethanol; ethyl alcohol (64-17-5)	
NOAEL (animal/male, F0/P)	13800 mg/kg bodyweight
STOT-single exposure	: May cause respiratory irritation.
4-hydroxy-4-methylpentan-2-one (123-42-2)	
STOT-single exposure	May cause respiratory irritation.
n-butyl acetate (123-86-4)	
STOT-single exposure	May cause drowsiness or dizziness.
ethyl acetate (141-78-6)	
STOT-single exposure	May cause drowsiness or dizziness.
propan-1-ol (71-23-8)	
STOT-single exposure	May cause drowsiness or dizziness.
1-Ethoxypropan-2-ol (1569-02-4)	
STOT-single exposure	May cause drowsiness or dizziness.
STOT-repeated exposure Additional information	Not classified Based on available data, the classification criteria are not met
4-hydroxy-4-methylpentan-2-one (123-42-2)	
LOAEL (oral, rat, 90 days)	1000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90 Day Oral Toxicity in Rodents)
NOAEL (oral, rat, 90 days)	250 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90- Day Oral Toxicity in Rodents)

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4-hydroxy-4-methylpentan-2-one (123-42-2)	
NOAEC (inhalation, rat, vapour, 90 days)	≥ 4.106 mg/l air Animal: mouse, Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day Study)
Di-"isononyl" phthalate (28553-12-0)	
NOAEL (dermal, rat/rabbit, 90 days)	≈ 500 mg/kg bodyweight Animal: rabbit
n-butyl acetate (123-86-4)	
LOAEL (oral, rat, 90 days)	500 mg/kg bodyweight Animal: rat, Guideline: EPA OTS 798.2650 (90-Day Oral Toxicity in Rodents)
NOAEL (oral, rat, 90 days)	125 mg/kg bodyweight Animal: rat, Guideline: EPA OTS 798.2650 (90-Day Oral Toxicity in Rodents)
ethanol; ethyl alcohol (64-17-5)	
LOAEL (oral, rat, 90 days)	3200 mg/kg bodyweight
NOAEL (oral, rat, 28 days)	1730 mg/kg bodyweight/day
NOAEC (inhalation, rat, 28 days)	6.66 mg/l
NOAEL (oral, rat, 90 days)	< 1730 mg/kg bodyweight
NOAEL (subchronic, oral, animal/male, 90 days)	< 9700 mg/kg bodyweight Animal: mouse, Animal sex: male, Guideline: EPA OPPTS 870.3100 (90-Day Oral Toxicity in Rodents)
NOAEL (subchronic, oral, animal/female, 90 days)	> 9400 mg/kg bodyweight Animal: mouse, Animal sex: female, Guideline: EPA OPPTS 870.3100 (90-Day Oral Toxicity in Rodents)
ethyl acetate (141-78-6)	
LOAEL (oral, rat, 90 days)	3600 mg/kg bodyweight Animal: rat, Guideline: EPA OTS 795.2600 (Subchronic Oral Toxicity Test)
LOAEC (inhalation, rat, vapour, 90 days)	350 ppm
NOAEL (oral, rat, 90 days)	900 mg/kg bodyweight Animal: rat, Guideline: EPA OTS 795.2600 (Subchronic Oral Toxicity Test)
NOAEC (inhalation, rat, vapour, 90 days)	350 ppm
propan-1-ol (71-23-8)	
NOAEC (inhalation, rat, dust/mist/fume, 90 days)	8 mg/l
1-Ethoxypropan-2-ol (1569-02-4)	
LOAEL (dermal, rat/rabbit, 90 days)	Animal: rabbit, Animal sex: male, Guideline: OECD Guideline 411 (Subchronic Dermal Toxicity: 90-Day Study)
NOAEL (oral, rat, 90 days)	1000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
NOAEC (inhalation, rat, vapour, 90 days)	1.266 mg/l air Animal: rat, Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day Study)
Aspiration hazard : Additional information :	Not classified Based on available data, the classification criteria are not met
4-hydroxy-4-methylpentan-2-one (123-42-2)	
Viscosity, kinematic	2976.596 mm²/s
n-butyl acetate (123-86-4)	
Viscosity, kinematic	0.83 mm²/s Temp.: '20°C' Parameter: 'kinematic viscosity (in mm²/s)'

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propan-1-ol (71-23-8)	
Viscosity, kinematic	2.875 mm²/s

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

No additional information available

11.2.2. Other information

Potential adverse human health effects and

symptoms

: Based on available data, the classification criteria are not met

SECTION 12: Ecological information

12.1. Toxicity

Hazardous to the aquatic environment, short-term

(acute)

: Not classified

Hazardous to the aquatic environment, long-term

n : Not classified

(chronic)

(GITOTILE)	
4-hydroxy-4-methylpentan-2-one (123-4	2-2)
LC50 - Fish [1]	> 100 mg/l Test organisms (species): Oryzias latipes
EC50 - Crustacea [1]	> 1000 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	> 1000 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
LOEC (chronic)	> 100 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	100 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
Di-"isononyl" phthalate (28553-12-0)	
LC50 - Fish [1]	102 mg/l (4 days)
EC50 - Crustacea [1]	74 mg/l (48 h)
EC50 72h - Algae [1]	88 mg/l
n-butyl acetate (123-86-4)	
LC50 - Fish [1]	18 mg/l Test organisms (species): Pimephales promelas
EC50 - Crustacea [1]	44 mg/l Test organisms (species): Daphnia sp.
EC50 72h - Algae [1]	397 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
EC50 72h - Algae [2]	246 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
LOEC (chronic)	47.6 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	23.2 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
ethanol; ethyl alcohol (64-17-5)	
LC50 - Fish [1]	14.2 g/l Test organisms (species): Pimephales promelas
LC50 - Fish [2]	13000 mg/l (Oncorhynchus mykiss (Rainbow trout))
EC50 - Crustacea [1]	> 10000 mg/l Test organisms (species): Daphnia magna
EC50 - Other aquatic organisms [1]	5012 mg/l Test organisms (species): Waterflea
EC50 - Other aquatic organisms [2]	275 mg/l
EC50 72h - Algae [1]	275 mg/l Chlorella vulgaris
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ethanol; ethyl alcohol (64-17-5)		
EC50 72h - Algae [2]	1450 Test organisms (species): Microcystis aeruginosa	
EC50 96h - Algae [1]	≈ 22000 mg/l	
NOEC (chronic)	9.6 mg/l Test organisms (species): Daphnia magna Duration: '9 d'	
NOEC chronic fish	250 mg/l Danio rerio	
ethyl acetate (141-78-6)		
LC50 - Fish [1]	230 mg/l Test organisms (species): Pimephales promelas	
EC50 - Other aquatic organisms [1]	165 mg/l	
EC50 72h - Algae [1]	5600 mg/l	
NOEC (chronic)	2.4 mg/l Test organisms (species): Daphnia magna Duration: '21 d'	
NOEC chronic crustacea	2.4 mg/l 21 d	
propan-1-ol (71-23-8)		
LC50 - Fish [1]	4555 mg/l Test organisms (species): Pimephales promelas	
EC50 - Crustacea [1]	3644 mg/l Test organisms (species): Daphnia magna	
EC50 72h - Algae [1]	9.17 g/l	
NOEC (chronic)	> 100 mg/l Test organisms (species): Daphnia magna Duration: '21 d'	
NOEC chronic crustacea	68.3 mg/l (21 d)	
NOEC chronic algae	1150 mg/l 48 h	
1-Ethoxypropan-2-ol (1569-02-4)		
LC50 - Fish [1]	5300 mg/l QSAR	
EC50 - Crustacea [1]	> 1000 mg/l Test organisms (species): Daphnia magna	
NOEC (chronic)	> 180 mg/l Test organisms (species): Daphnia magna Duration: '21 d'	
NOEC chronic fish	> 260 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri) Duration: '21 d'	

12.2. Persistence and degradability

KORTHO INK KS-1 BLACK		
Persistence and degradability	Not established.	
4-hydroxy-4-methylpentan-2-one (123-42-2)		
Persistence and degradability	Rapidly degradable	
Biodegradation	98.51 % (OECD 301A method)	
Di-"isononyl" phthalate (28553-12-0)		
Persistence and degradability	Rapidly degradable	
n-butyl acetate (123-86-4)		
Persistence and degradability	Rapidly degradable	
ethanol; ethyl alcohol (64-17-5)		
Persistence and degradability	Readily biodegradable.	
ethyl acetate (141-78-6)		
Persistence and degradability	Rapidly degradable	

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propan-1-ol (71-23-8)	
Persistence and degradability	Rapidly degradable
Biodegradation	75 % 20 d
1-Ethoxypropan-2-ol (1569-02-4)	
Persistence and degradability	Rapidly degradable
Biodegradation	68 % (OECD 301D method)

12.3. Bioaccumulative potential

KORTHO INK KS-1 BLACK		
Bioaccumulative potential	Not established.	
4-hydroxy-4-methylpentan-2-one (123-42-2)		
Partition coefficient n-octanol/water (Log Pow)	-0.09 @ 20 °C	
Di-"isononyl" phthalate (28553-12-0)		
Partition coefficient n-octanol/water (Log Pow)	8.8 – 9.7 @ 25 °C / pH 4.6	
n-butyl acetate (123-86-4)		
Partition coefficient n-octanol/water (Log Pow)	1.81 – 2.3 @ 25 °C	
ethanol; ethyl alcohol (64-17-5)		
BCF - Fish [1]	3	
Partition coefficient n-octanol/water (Log Pow)	-0.32	
Bioaccumulative potential	No bioaccumulation.	
ethyl acetate (141-78-6)		
Partition coefficient n-octanol/water (Log Pow)	0.7	
propan-1-ol (71-23-8)		
Partition coefficient n-octanol/water (Log Pow)	0.2 @ 25 °C and pH 7	
Partition coefficient n-octanol/water (Log Kow)	0.2 @ 25 °C and pH 7	
1-Ethoxypropan-2-ol (1569-02-4)		
Partition coefficient n-octanol/water (Log Pow)	< 3	

12.4. Mobility in soil

ethanol; ethyl alcohol (64-17-5)	
Surface tension	0.02339 N/m @ 25 °C
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1

12.5. Results of PBT and vPvB assessment

KORTHO INK KS-1 BLACK

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

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Component	
Substance(s) not meeting the PBT criteria of REACH regulation, in accordance with Annex XIII	ethyl acetate (141-78-6), propan-1-ol (71-23-8)
Substance(s) not meeting the vPvB criteria of REACH regulation, in accordance with Annex XIII	propan-1-ol (71-23-8)

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

Additional information : Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product/Packaging disposal recommendations

Additional information Ecological information HP Code

- : Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.
- : Handle empty containers with care because residual vapours are flammable.
- : Avoid release to the environment.
- : HP3 "Flammable:"
 - flammable liquid waste: liquid waste having a flash point below 60 °C or waste gas oil, diesel and light heating oils having a flash point > 55 °C and ≤ 75 °C;
 - flammable pyrophoric liquid and solid waste: solid or liquid waste which, even in small quantities, is liable to ignite within five minutes after coming into contact with air;
 - flammable solid waste: solid waste which is readily combustible or may cause or contribute to fire through friction;
 - flammable gaseous waste: gaseous waste which is flammable in air at 20 $^{\circ}\text{C}$ and a standard pressure of 101.3 kPa;
 - water reactive waste: waste which, in contact with water, emits flammable gases in dangerous quantities;
 - other flammable waste: flammable aerosols, flammable self-heating waste, flammable organic peroxides and flammable self-reactive waste.
 - HP5 "Specific Target Organ Toxicity (STOT)/Aspiration Toxicity:" waste which can cause specific target organ toxicity either from a single or repeated exposure, or which cause acute toxic effects following aspiration.
 - HP4 "Irritant skin irritation and eye damage:" waste which on application can cause skin irritation or damage to the eye.
 - HP10 "Toxic for reproduction:" waste which has adverse effects on sexual function and fertility in adult males and females, as well as developmental toxicity in the offspring.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number or ID number				
UN 1210	UN 1210	UN 1210	UN 1210	UN 1210
14.2. UN proper shipping name				
PRINTING INK / PRINTING INK RELATED MATERIAL	PRINTING INK RELATED MATERIAL	Printing ink related material	PRINTING INK RELATED MATERIAL	PRINTING INK RELATED MATERIAL

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ADR	IMDG	IATA	ADN	RID
Transport document descr	iption			
UN 1210 PRINTING INK / PRINTING INK RELATED MATERIAL, 3, II, (D/E)	UN 1210 PRINTING INK RELATED MATERIAL, 3, II	UN 1210 Printing ink related material, 3, II	UN 1210 PRINTING INK RELATED MATERIAL, 3, II	UN 1210 PRINTING INK RELATED MATERIAL, 3, II
14.3. Transport hazard	class(es)			
3	3	3	3	3
3	3	3	3	3
14.4. Packing group	14.4. Packing group			
II	II	II	II	II
14.5. Environmental hazards				
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No
No supplementary information available.				

14.6. Special precautions for user

Overland transport

Classification code (ADR) : F1

Special provisions (ADR) : 163, 367, 640C

Limited quantities (ADR) : 5I
Excepted quantities (ADR) : E2
Packing instructions (ADR) : P001
Special packing provisions (ADR) : PP1
Mixed packing provisions (ADR) : MP19
Portable tank and bulk container instructions (ADR) : T4
Portable tank and bulk container special provisions : TP1, TP8

(ADR)

Tank code (ADR) : L1.5BN
Vehicle for tank carriage : FL
Transport category (ADR) : 2
Special provisions for carriage - Operation (ADR) : S2, S20

Hazard identification number (Kemler No.) : 33
Orange plates :

33 1210

Tunnel restriction code (ADR) : D/E EAC code : •3YE

Transport by sea

: 163, 367 Special provisions (IMDG) Limited quantities (IMDG) : 5 L Excepted quantities (IMDG) : E2 : P001 Packing instructions (IMDG) : PP1 Special packing provisions (IMDG) IBC packing instructions (IMDG) : IBC02 Tank instructions (IMDG) : T4 : TP1, TP8 Tank special provisions (IMDG) EmS-No. (Fire) : F-E : S-D EmS-No. (Spillage) Stowage category (IMDG) : B

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Properties and observations (IMDG) : Fluid or viscous liquid containing colouring matter in solution or suspension. Miscibility with

water depends upon the solvent.

Air transport

PCA Excepted quantities (IATA) : E2
PCA Limited quantities (IATA) : Y341
PCA limited quantity max net quantity (IATA) : 1L
PCA packing instructions (IATA) : 353
PCA max net quantity (IATA) : 5L
CAO packing instructions (IATA) : 364
CAO max net quantity (IATA) : 60L

Special provisions (IATA) : A3, A72, A192

ERG code (IATA) : 3L

Inland waterway transport

Classification code (ADN) : F1

Special provisions (ADN) : 163, 367, 640C

Limited quantities (ADN) : 5 L

Excepted quantities (ADN) : E2

Equipment required (ADN) : PP, EX, A

Ventilation (ADN) : VE01

Number of blue cones/lights (ADN) : 1

Rail transport

Classification code (RID) : F1

Special provisions (RID) : 163, 367, 640C

Limited quantities (RID) : 5L

Excepted quantities (RID) : E2

Packing instructions (RID) : P001

Special packing provisions (RID) : PP1

Mixed packing provisions (RID) : MP19

Portable tank and bulk container instructions (RID) : T4

Portable tank and bulk container special provisions : TP1, TP8

(RID)

Tank codes for RID tanks (RID): L1.5BNTransport category (RID): 2Colis express (express parcels) (RID): CE7Hazard identification number (RID): 33

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

EU restriction list (REACH Annex XVII)		
Reference code	Applicable on	Entry title or description
3(a)	KORTHO INK KS-1 BLACK; 4-hydroxy-4- methylpentan-2-one; n- butyl acetate; ethanol; ethyl alcohol; ethyl acetate; propan-1-ol; 1- Ethoxypropan-2-ol	Substances or mixtures fulfilling the criteria for any of the following hazard classes or categories set out in Annex I to Regulation (EC) No 1272/2008: Hazard classes 2.1 to 2.4, 2.6 and 2.7, 2.8 types A and B, 2.9, 2.10, 2.12, 2.13 categories 1 and 2, 2.14 categories 1 and 2, 2.15 types A to F

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EU restriction list (REACH Annex XVII)		
Reference code	Applicable on	Entry title or description
3(b)	KORTHO INK KS-1 BLACK; 4-hydroxy-4- methylpentan-2-one; n- butyl acetate; ethanol; ethyl alcohol; ethyl acetate; propan-1-ol; 1- Ethoxypropan-2-ol	Substances or mixtures fulfilling the criteria for any of the following hazard classes or categories set out in Annex I to Regulation (EC) No 1272/2008: Hazard classes 3.1 to 3.6, 3.7 adverse effects on sexual function and fertility or on development, 3.8 effects other than narcotic effects, 3.9 and 3.10

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

Dual-Use Regulation (428/2009)

Contains no substance subject to the COUNCIL REGULATION (EC) No 428/2009 of 5 May 2009 setting up a Community regime for the control of exports, transfer, brokering and transit of dual-use items.

VOC Directive (2004/42)

Organic solvent : Yes

Seveso Directive (Disaster Risk Reduction)

Seveso Additional information : Hazard category P5 - The Seveso category depends on the processing conditions.

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

For the following substances of this mixture a chemical safety assessment has been carried out:

ethanol; ethyl alcohol

SECTION 16: Other information

Abbreviations and acronyms:		
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road	
ATE	Acute Toxicity Estimate	
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008	
DNEL	Derived-No Effect Level	
EC50 Median effective concentration		

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Abbreviations and acronyms:		
IATA	International Air Transport Association	
IMDG	International Maritime Dangerous Goods	
LC50	Median lethal concentration	
LD50	Median lethal dose	
PBT	Persistent Bioaccumulative Toxic	
PNEC	Predicted No-Effect Concentration	
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006	
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail	
STP	Sewage treatment plant	
vPvB	Very Persistent and Very Bioaccumulative	
	CSA - Chemical Safety Assessment	
	WEL TWA (mg/m³)	
NOAEL	No-Observed Adverse Effect Level	
LOAEL	Lowest Observed Adverse Effect Level	
NOAEC	No-Observed Adverse Effect Concentration	

Data sources
Other information

- : Manufacturer/Supplier. ECHA (European Chemicals Agency).
- : DISCLAIMER OF LIABILITY The information in this SDS was obtained from sources which we believe are reliable. However, the information is provided without any warranty, express or implied, regarding its correctness. The conditions or methods of handling, storage, use or disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of the product. This SDS was prepared and is to be used only for this product. If the product is used as a component in another product, this SDS information may not be applicable.

Full text of H- and EUH-statements:		
EUH066	Repeated exposure may cause skin dryness or cracking.	
Eye Dam. 1	Serious eye damage/eye irritation, Category 1	
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2	
Flam. Liq. 2	Flammable liquids, Category 2	
Flam. Liq. 3	Flammable liquids, Category 3	
H225	Highly flammable liquid and vapour.	
H226	Flammable liquid and vapour.	
H318	Causes serious eye damage.	
H319	Causes serious eye irritation.	
H335	May cause respiratory irritation.	
H336	May cause drowsiness or dizziness.	
H361	Suspected of damaging fertility or the unborn child.	
Repr. 2	Reproductive toxicity, Category 2	
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation	

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Full text of use descriptors		
PC18	Ink and Toners	
PROC0	Other	
SU7	Printing and reproduction of recorded media	

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:			
Flam. Liq. 2 H225 On basis of test data			
Eye Dam. 1	H318	Calculation method	
Repr. 2	H361	Calculation method	
STOT SE 3	H335	Calculation method	

The classification complies with : ATP 12

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.